



TECHNICAL DATA SHEET

2400 Boston Street | Suite 200 | Baltimore, MD | 21224

DAP® Tank Bond™ Threadlocker - Permanent

PRODUCT DESCRIPTION

Tank Bond™ Threadlocker Permanent Gel is a high-strength formula that permanently locks fasteners and bolts. The no-drip, gel formula lets you place the threadlocker adhesive where you need it with more precision and less mess. Permanently locks metal fasteners up to 2.5 cm (1") diameter with a cleaner, easier application.



PACKAGING	COLOUR	UPC
6 mL	Red	7079874913

KEY FEATURES & BENEFITS

- No Drip
- No Run
- Ideal for Vertical solutions
- Thread Locking

PERFORMANCE CHARACTERISTICS

- Absorbs Shock and Vibrations
- High Strength
- Permanent Bond

SUGGESTED USES

Can be used to tightly secure fasteners in place.

Ideal for Bonding:

- All types of Metal
 - Not recommended for use in pure oxygen, or oxygen rich environments., Not recommended for use with plastics, especially thermoplastics.

APPLICATION

Preparation:

1. Wear gloves to avoid skin contact.



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2. Ensure parts are clean, dry and free from oil, grease, and foreign materials.
3. Remove cap and then cut tip as desired.

Application:

1. Apply gel to surface in threads filling threads entirely. Temperature must be between 5 °C to 48 °C to apply gel.
2. Install coated fastener tightly in place. Product will fix rapidly in 10 min.
3. Allow 24 hours to cure.

TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Adhesive Base:	Modified Acrylate
Consistency	Gel
Colour	Red
Non-Volatiles:	68%
Flash Point:	95 °C
Density:	1.10 g/cm ³
Application Temperature Range	5 °C to 48 °C
Service Temperature Range	-53 °C to 148 °C
Full Cure	24 hours
Shelf Life:	24 Months @ 22 °C

CLEAN UP & STORAGE

Store product in a cool, dry place. Clean excess adhesive with tissue paper.

SAFETY

See product label or Safety Data Sheet (SDS) for health and safety information. You can request an SDS by visiting our website at dap.ca or calling 888-DAP-TIPS

WARRANTY

DAP Canada, DAP Products Inc. and their respective affiliates will not accept liability for more than replacement product or sales price refund under any circumstances

COMPANY IDENTIFICATION

Manufacturer: DAP Canada, 475 Finchdene Square, Unit 5, Scarborough, ON, M1X 1B7

Usage Information: Call **888-DAP-TIPS** or visit dap.com & click on "Ask the Expert"

Order Information: 800-668-9397 or 416-321-1522

Fax Number: 416-321-3325

Also, visit the DAP website at dap.ca